



Sea water  
Sodium hydroxide (saturated)  
Sulphuric acid (<8NR%)  
Tartaric acid (saturated)  
Treacle  
Vegetable fats

**Short-term resistance. No effects noted after 1-day immersion; effects noted after 3-day immersion.**

Acetic acid (5%)  
Ethyl alcohol (concentrated)  
Formic acid (1%)  
Lactic acid (20%)  
Nitric acid (<4NR%; not concentrated)

**Not resistant. Effects noted after 1-day immersion.**

Acetic acid (>10%)  
Acetone  
Butanone (MEK)  
Chloroform  
Ethyl acetate  
Formic acid (3%)  
Hydrofluoric acid (>5%)  
Lactic acid (>20%)  
Methylene chloride  
Nitric acid (concentrated)

## Technical Data According To ARDEX Quality Standards

All data based on a mixing ratio of 3 parts by weight of "A" to 1 part by weight of "B" at 70°F (21°C). Physical properties are typical values and not specifications.

**Mixing Ratio:** Mix all of "B" into "A;" smaller batches can be measured carefully by using 3 parts by weight of "A" to 1 part by weight of "B."

**Coverage (When used as a setting adhesive):**  
1/4" x 1/4" x 1/4"  
sq. notch trowel  
For tiles larger than 4 sq. in. (25 cm<sup>2</sup>)  
19.5 sq. ft. / 9 lb. tub  
(1.8 m<sup>2</sup>/4.08 kg)

3/16" (D) x 5/32" (W)  
V-notch trowel  
For tiles 4 sq. in. (25 cm<sup>2</sup>) or less  
32 sq. ft. / 9 lb. tub  
(3 m<sup>2</sup>/4.08 kg)

**Coverage (When used as a grout):** See coverage table below.

**Pot Life:** Approx. 40 minutes

**Working Time:** Approx. 1 hour

**Open Time:** Approx. 1 hour

**Time to Grout:** 12 hours

**Open to Traffic:** Light foot traffic: 12 hours  
Full traffic loads: 2 days

Limited chemical resistance and submerged applications: 7 days; see Cure Time (After Grouting) section for details

**VOC:** 2.67 g/L per ASTM D2369

**Packaging:** Approx. 9 lb. (4.08 kg) net weight tub

**Storage:** Store in a cool, dry area. Do not leave package exposed to sun. Keep from freezing.

**Shelf Life:** 1 year, if unopened.

**Warranty:** ARDEX Engineered Cements Standard Limited Warranty applies. Also eligible for the ARDEX SystemOne™ Warranty.